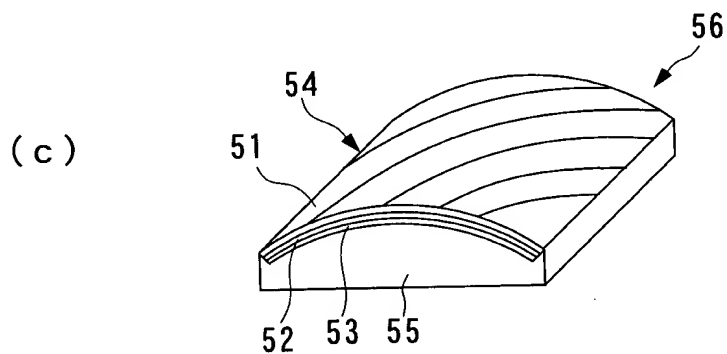
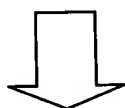
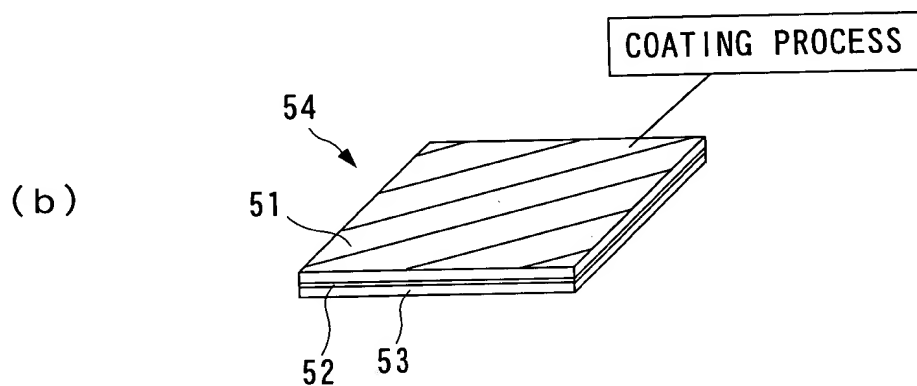
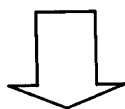
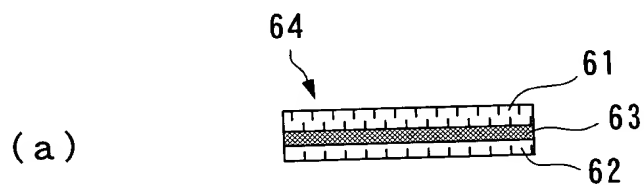


FIG. 1
PRIOR ART

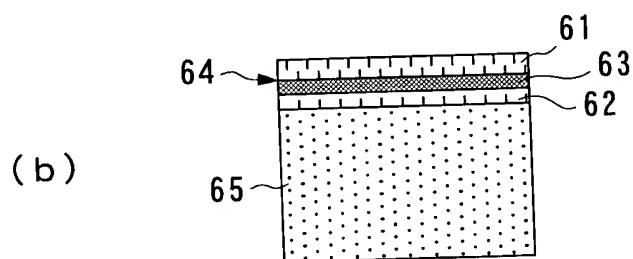


0065997-091901
T06T60-26629860

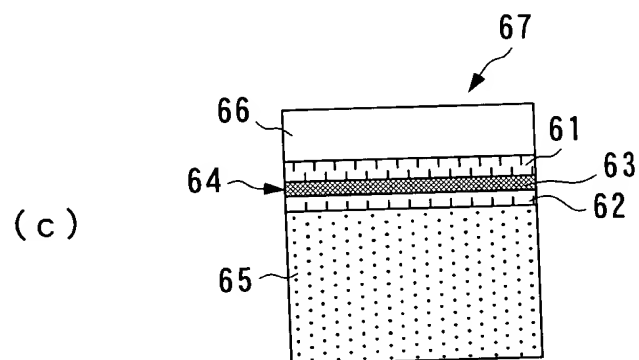
FIG. 2
PRIOR ART



INJECTION MOLDING

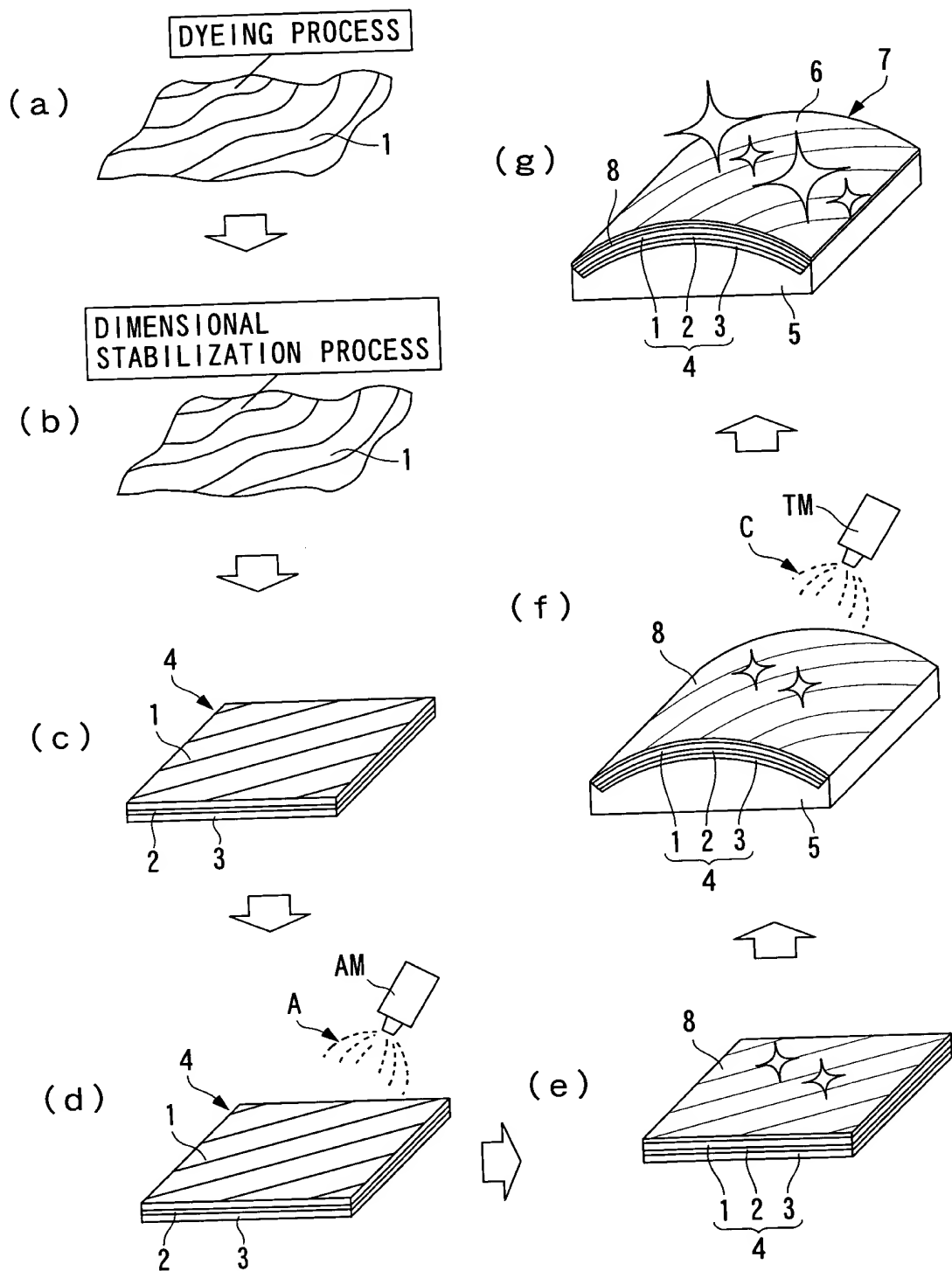


COATING



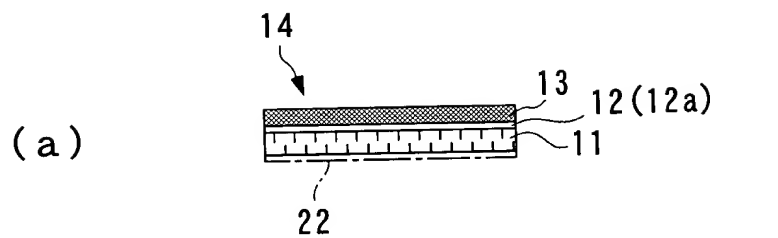
106160-46623260

FIG. 3

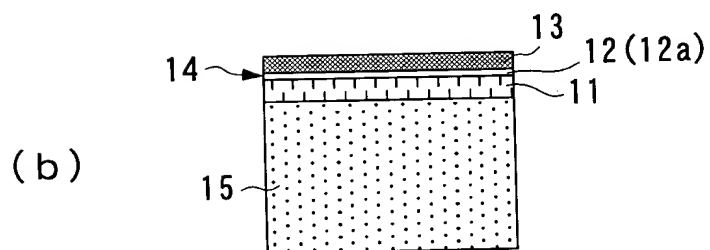


0962997-091901

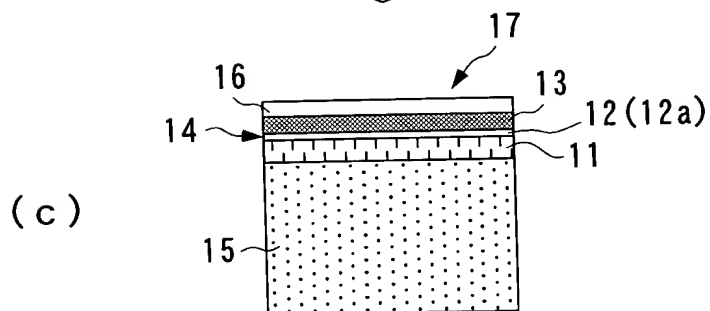
FIG. 4



INJECTION MOLDING

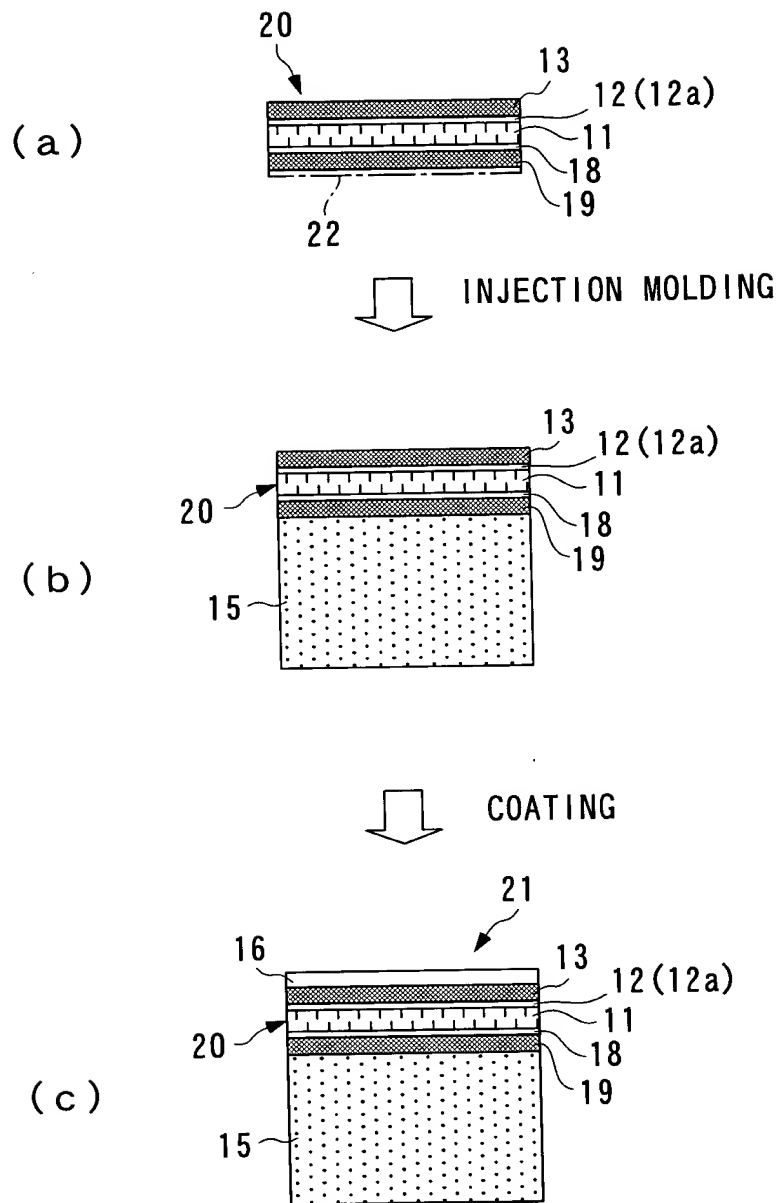


COATING



TOP SECRET 6629860

FIG. 5



09862997-091904
T06160-46629860

FIG. 6

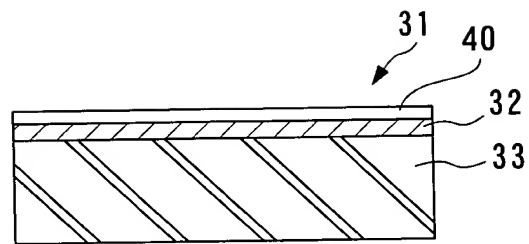


FIG. 7

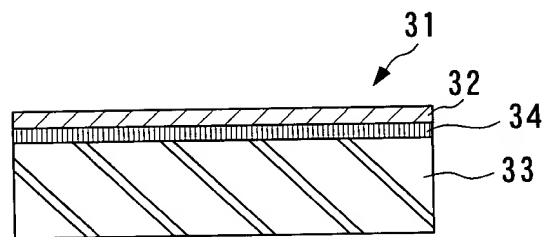
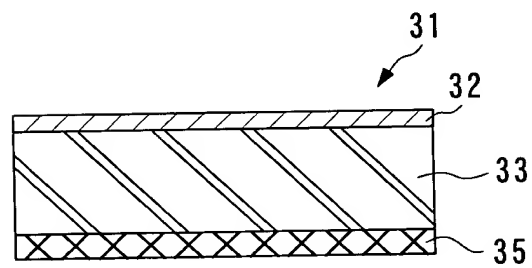


FIG. 8



106T60" 26629860

FIG. 9

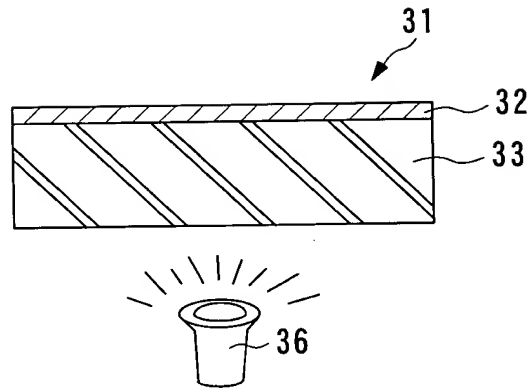


FIG. 10

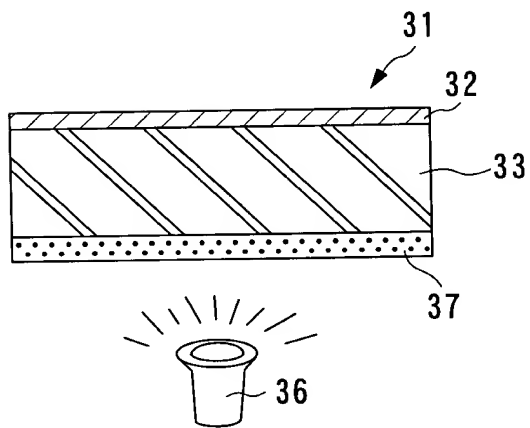
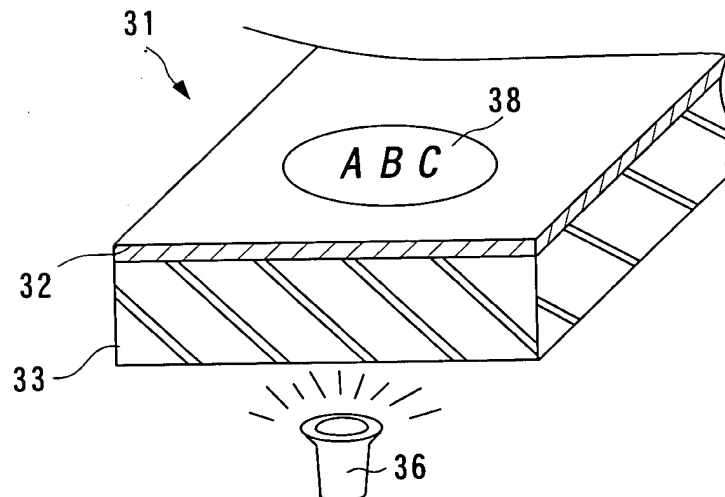


FIG. 11



TOPIC 46629860

TOP SECRET 46629360

FIG. 12

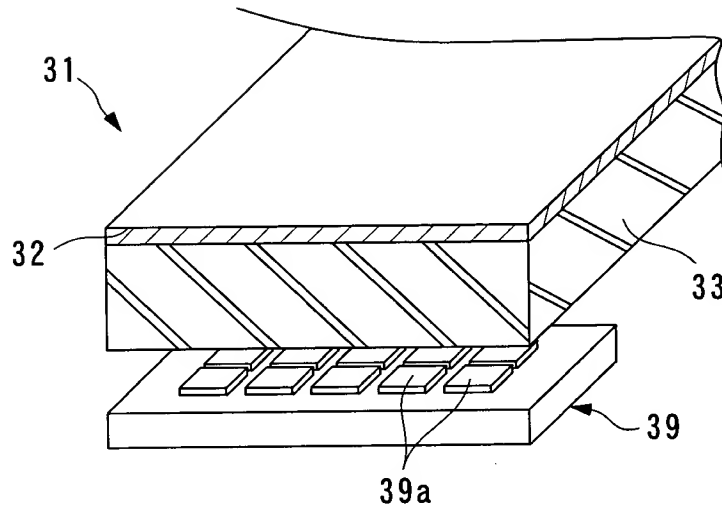
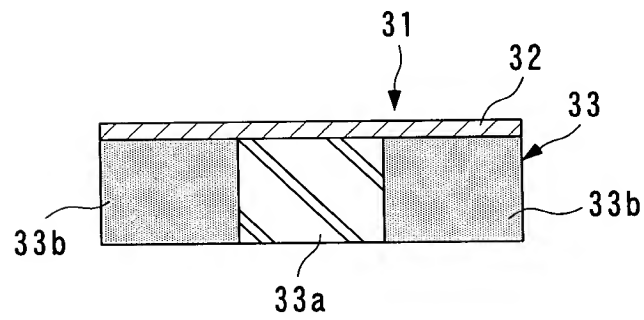


FIG. 13



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FIG. 14

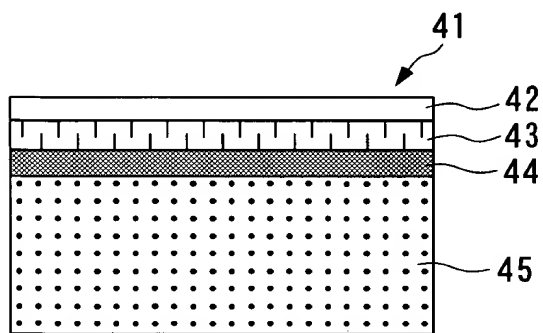


FIG. 15

